PROGRAM DESCRIPTION

TAD 3

Program: T125A240
This description is valid for:
Weight indicator TAD 3 with application program T125A240

See also the following descriptions
Weight indicator TAD 3, Operating instructions, Quick installation
If these descriptions in any case are contradictory, this description is valid.

Option codes
This program requires program option code(s) for
01: Batching
06: Option 6

Functions for a Weighing out activity
With this special program it is possible to stop/halt the batching if the scale runs out of material, refill material and continue batching from where it was stopped.
When a Weighing out activity is stopped manually or halted by a timeout alarm the batched weight is stored.
Motion conditions are used for storage of weight even if Motion check is set to Off. If a stable weight is not detected (checked each 0,5 sec.) within a time equal to Wait time for the activity, the actual weight is stored.
The Setpoint value is NOT checked to determine that a sufficient material quantity is available in the container.