PROGRAM DESCRIPTION
TAD 3

Program: T116A220
This description is valid for:
Weight indicator TAD 3 with application program T116A220

See also the following descriptions
Weight indicator TAD 3, Technical Manual
Weight indicator TAD 3, Operating instructions, Quick installation
If these descriptions in any case are contradictory, this description is valid.

Option codes
This program requires program option code(s) for
01: Batching
07: Option 7

Function
This special program adds a timer with output 18 (I/O unit 1 DIO 3R, 'Output 8'). When a predefined activity is finished, the output is activated for a specified time (see set-up parameters below).
The output is deactivated when batching is halted, at restart the time count starts from where it was stopped.
When the last activity is finished (batch ready), the output is deactivated even if there is time left.
If a Dump activity is included in the recipe, it is not activated until the specified time for the output has elapsed.
While the dump activity is waiting for the output timer to get ready, the text 'Timing output 18' is displayed as in the figure below.

<table>
<thead>
<tr>
<th>263.8 kg</th>
<th>Net</th>
</tr>
</thead>
<tbody>
<tr>
<td>A6:DUMP</td>
<td></td>
</tr>
<tr>
<td>Timing output 18</td>
<td>CNT:</td>
</tr>
</tbody>
</table>

New set-up parameters
Menu 'Special menu'
StartOutp18 Act? Modbus: 41338 (46338)
  Range: Activity No. that, when it is finished, activates
         0 to 6 output 18 for specified time.
         <0> 0 disables the function.

Time Modbus: 41340 (46340)
  Range: Defines the time output 18 is to be activated.
         0 to 200
         Unit: min.
         <0>

Modified set-up parameter
Menu 'Outputs'
Output 18 use is set to 'Special 1', no other choices are available.