

PROGRAM DESCRIPTION

TAD 3

Program: T116A220

This description is valid for:

Weight indicator **TAD 3** with application program **T116A220**

See also the following descriptions

Weight indicator TAD 3, Technical Manual

Weight indicator TAD 3, Operating instructions, Quick installation

If these descriptions in any case are contradictory, this description is valid.

Option codes

This program requires program option code(s) for

01: Batching

07: Option 7

Function

This special program adds a timer with output 18 (I/O unit 1 DIO 3R, 'Output 8'). When a predefined activity is finished, the output is activated for a specified time (see set-up parameters below).

The output is deactivated when batching is halted, at restart the time count starts from where it was stopped.

When the last activity is finished (batch ready), the output is deactivated even if there is time left.

If a Dump activity is included in the recipe, it is not activated until the specified time for the output has elapsed.

While the dump activity is waiting for the output timer to get ready, the text 'Timing output 18' is displayed as in the figure below.

263.8 kg		Net	
A6:DUMP			
Timing output 18		CNT: 1	

New set-up parameters

Menu 'Special menu'

StartOut18 Act?

Range:
0 to 6
<0>

Modbus: 41338 (46338)

Activity No. that, when it is finished, activates output 18 for specified time.
0 disables the function.

Time

Range:
0 to 200
Unit: min.
<0>

Modbus: 41340 (46340)

Defines the time output 18 is to be activated.

Modified set-up parameter

Menu 'Outputs'

Output 18 use is set to 'Special 1', no other choices are available.

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T116V2E

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Subject to changes without notice, set forth at www.vishaypg.com/doc?63999.

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