

# **PROGRAM DESCRIPTION**

## **TAD 3**

**Program: T125A240**

This description is valid for:

Weight indicator **TAD 3** with application program **T125A240**

See also the following descriptions

**Weight indicator TAD 3, Technical Manual** ([www.vishaypg.com/doc?35184](http://www.vishaypg.com/doc?35184))

**Weight indicator TAD 3, Operating instructions, Quick installation**

If these descriptions in any case are contradictory, this description is valid.

## Option codes

This program requires program option code(s) for

01:    Batching

06:    Option 6

## Functions for a Weighin out activity

With this special program it is possible to stop/halt the batching if the scale runs out of material, refill material and continue batching from where it was stopped.

When a *Weighing out* activity is stopped manually or halted by a timeout alarm the batched weight is stored.

Motion conditions are used for storage of weight even if *Motion check* is set to *Off*. If a stable weight is not detected (checked each 0,5 sec.) within a time equal to *Wait time* for the activity, the actual weight is stored.

The Setpoint value is NOT checked to determine that a sufficient material quantity is available in the container.



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*Subject to changes without notice, set forth at [www.vishaypg.com/doc?63999](http://www.vishaypg.com/doc?63999).*

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