

#### **FEATURES**

- Full Wheatstone bridge construction with temperaturecompensated, Micro-Measurements SR-4® foil strain gages
- · Easy retrofit with existing machine pillow blocks
- 100% stainless steel construction
- IP67/NEMA 4 environmental sealing
- Factory calibration eliminates need for on-site test weights

#### **APPLICATIONS**

- · Asphalt shingle production equipment
- Paper and converting machinery
- Suitable for applications in harsh, hot environments
- Perfect for 180° wrap angle applications



HTK Web Tension Measurement Modules are designed to measure vertical forces in the up or down direction and mount directly below roller pillow blocks in new or existing installations. Each module includes an integral top and bottom adapter plate with hole mounting arrangements for typical installations found in the roofing, converting, printing, and plastic industries. The design also provides safety stop installation points at each corner.

Transducer and mounting hardware components are 100% stainless steel for use in harsh, industrial environments. Module sealing meets NEMA 4 and IP67 requirements. An integral cable conduit fitting and epoxy sealed strain gages ensure long-term reliability in wet or washdown locations.



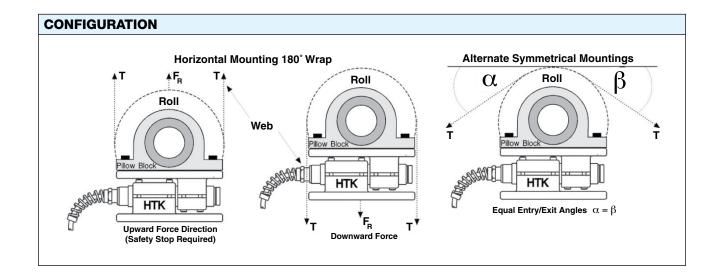




A full Wheatstone bridge array of temperature compensated, Micro-Measurements SR-4 strain gages are bonded to the '1' beam type sensing section and factory calibrated for precision accuracy. Resulting temperature stability is due to closely matching the expansion coefficient of the sensing section to patented SR-4 gages.

Space required below the pillow block bearing is minimal, resulting in negligible line profile changes on retrofit installations. Overall module height is only 3.27 in. Low profile, along with rated capacities of 0.5, 1, 2, and 5 kN, permits direct replacement of other type load cells.

Modules are calibrated and certified with matched output signals to permit on-site, push-button system calibration.



Document No.: 12194 Revision: 01-Aug-2016 Technical contact: <u>blhnobel.usa@vpgsensors.com</u>,
Europe: <u>blhnobel.eur@vpgsensors.com</u>, Asia: <u>blhnobel.asia@vpgsensors.com</u>

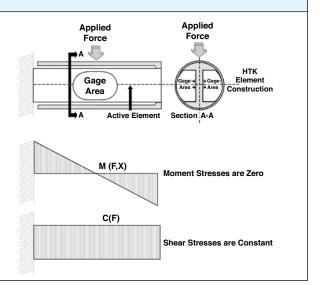


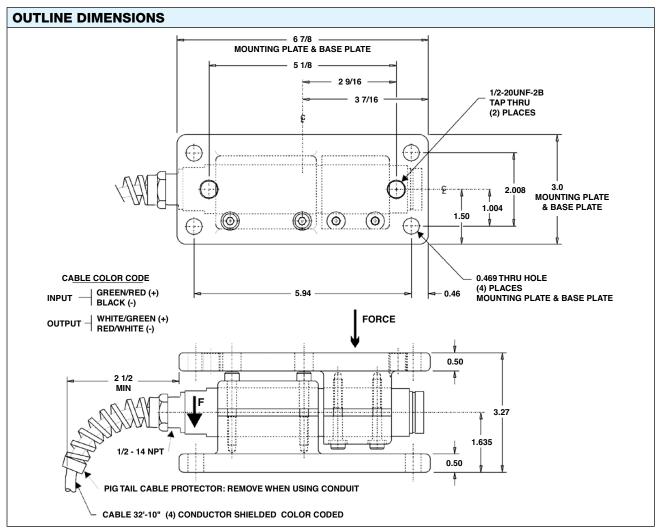
## THE DOUBLE CANTILEVER ADVANTAGE

Double cantilever shear beams measure the shear force without errors caused by changing point or moment stresses.

The HTK Web Tension Module incorporates an outer sleeve that can be thought of as a second cantilever, rigidly attached to the free end of the first cantilever. Thus the term double cantilever. With this design, the applied force is brought back to a point directly over the gaged area. A cross section shaped as an 'I' BEAM provides the desired shearing stress while maintaining a high degree of rigidity against bending in all directions. The second cantilever also is effective at isolating load application point stresses from the active element.

Double cantilever shear beams approach the ideal in tension transducer design: they measure the desired force while ignoring any extraneous forces that may be present.





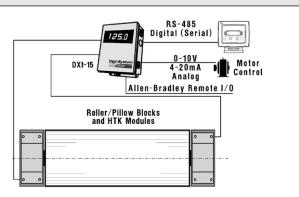
www.blhnobel.com Technical contact: blhnobel.usa@vpgsensors.com, Document No.: 12194 Europe: blhnobel.eur@vpgsensors.com, Asia: blhnobel.asia@vpgsensors.com Revision: 01-Aug-2016



## **TYPICAL SYSTEM CONFIGURATIONS**

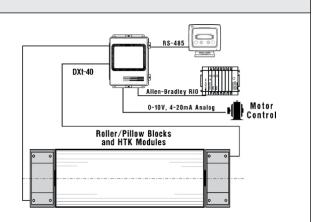
#### BASIC WEB TENSION SYSTEM WITH SYMMETRICAL WRAP ANGLES

- · Analog summing of both ends of roll
- 3½ digit display of total tension
- 4–20 mA and 0–10 V analog output to web tension controller
- RS-485 serial output to computer
- Allen-Bradley Remote I/O Interface to PLC



#### **'EXPERT' SERIES WEB TENSION SYSTEM**

- · Continuous display of left, right, or total tension
- Keypad calibration eliminates need for on-site test weights
- Individually digitized transducer data
- Continuous 'Expert System' diagnostics
- · Dynamic digital filter
- 750,000 count resolution per channel;
   20 updates per second
- · Multiple analog outputs
- Display units = pli, lb, kg, N, and N/m
- Allen-Bradley Remote I/O or Modbus Plus Interface to PLC



## **AVAILABLE INSTRUMENTATION**

LCt-104



Multi-Zone Tension Transmitter

DXt-40



Tension Display Left, Right or Total

AST 3P



High ResolutionTension Transmitter

**PS-2010T** 



**DIN Rail Mount** 

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SPECIFICATIONS	
PARAMETER	VALUE
PERFORMANCE	
Capacity	0.5 kN-5 kN (112.5-1125 lb)*
Rated output (RO)	2.0394 mV/V ±0.25%
Zero balance	5.0% RO
Error Max.—% RO	0.15 for 0.5 kN capacity 0.05 (combined error, best fit through zero)
Creep (5 minutes)	±0.03% RO
Repeatability	0.01% rated capacity
TEMPERATURE	
Compensated temperature	-1 to +54°C (+30 to +130°F)
Safe temperature	-40 to +105°C (-40 to +220°F)
TEMPERATURE EFFECTS	
Zero balance – %RO	0.0014/°C (0.008/°F)
Output-% reading	0.0033/°C (0.0018/°F)
OVERLOAD RATING - % RATED CAPACITY	
Safe load	150
Ultimate load	300
Safe sideload	100
Ultimate sideload	200

PARAMETER	VALUE
ELECTRICAL	
Excitation voltage	10 VAC-VDC recommended, 20 VAC-VDC maximum
Input resistance	350 ±3.0 Ω
Output resistance	350 ±3.0 Ω
Insulation resistance	4 GΩ minimum
Connection—4-Cond. Cable	10 m (32 ft, 10 in)
MATERIAL	
Beam	Stainless Steel (15-5PH)
Moisture protection	IEC IP67
Unit weight	12 lb-all capacities
DEFLECTION UNDER LOAD	
0.5 kN	0.101 mm (0.004 in)
1 kN	0.101 mm (0.004 in)
2 kN	0.101 mm (0.004 in)
5 kN	0.152 mm (0.006 in)

NOTE: 1 kN = approx. 225 lb

BLH Nobel is continually seeking to improve product quality and performance. Specifications may change accordingly.

www.blhnobel.com
Technical contact: <u>blhnobel.usa@vpgsensors.com</u>,
Document No.: 12194
Europe: <u>blhnobel.eur@vpgsensors.com</u>, Asia: <u>blhnobel.asia@vpgsensors.com</u>
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